



#### Economical and User Friendly

The FD 324 Document Folder offers an unmatched level of performance and affordability. This rugged, compact unit processes up to 8,600 sheets per hour and can accommodate paper sizes up to 12" x 18". The removable fold plates are clearly marked with four common fold settings for Letter, Zig-Zag, Double Parallel, and Half Fold, in 11", 14" and 17" paper sizes. Quick release fold stops and fine tune adjustment knobs ensure crisp, accurate folds every time.

Designed with ease of operation in mind, it utilizes a three-tire drop-in feed system, eliminating the need to fan paper. Simply square the paper stack and load it into the feed tray. The LCD control panel features a 3-digit resettable counter with AutoBatch, which allows users to process a specific number of sheets with a pause between sets, ideal for groups of flyers or mailings. In addition, the output conveyor includes easily adjustable stacker wheels for neat, sequential stacking of folded pieces.

The FD 324 is constructed with a durable all-metal frame and side covers. The three-tire friction feed system accurately pulls paper into the folder, while the skew knob allows for moving the feed table left or right, to adjust for minor misalignments.

Clearly-marked fold settings and simple out-of-the-box operation make the FD 324 a perfect addition to schools, churches, and offices looking for easy setup and minimal adjustments.

#### Pre-Marked Standard Folds



Letter



Zig  
Zag



Half



Double  
Parallel

## Operating Features

**Fixed Speed:** Jobs are processed quickly at speeds of up to 8,600 pieces per hour

**LCD Panel:** Keeps an accurate tally of pages processed, with a resettable counter

**Output Conveyor:** Adjustable stacker wheels provide neat, sequential stacking of folded documents

**Drop-In Feed System:** A three-tire drop-in feed system produces dependable feeding of forms with no fanning required

**Paper Sizes:** Handles paper sizes up to 12" x 18"

**Intuitive Graphic Fold Guide:** Icons on the chart match those on the fold plates for easy setup



Clearly marked fold plates and quick-release fold stops make setup a breeze

## Folding Features

**Pre-Marked with 4 Standard Folds:** Letter, Zig-Zag, Half, and Double Parallel, in 11", 14" and 17" sizes

**Three-Tire Friction Feed System:** Accurately pulls paper into the fold rollers

**Quick-Release Fold Stops:** Simply pull the knob, slide the fold stop to the correct setting, and release

**AutoBatch:** Process a specific number of sheets with a pause between sets, for easy unloading

**Fine-Tuning Knobs:** Located on the end of each fold plate to allow for precise adjustments



Fold guide icons match those on the fold plates, for intuitive, easy setup

## Technical Features

**Rugged Construction:** All-metal frame and side covers for durability

**Quick, Easy Setup:** Clearly marked fold settings and removable top and bottom fold plates

**Skew Adjustment:** Moves feed table left or right to adjust for minor misalignments



LCD control panel with resettable counter



## Specifications

Speed:	Up to 8,600 sheets per hour
Hopper Capacity:	Up to 500 sheets 20# (75gsm)
Pre-Marked Folds:	Letter, Zig-Zag, Half, Double Parallel
Paper Size:	Min: 4" W x 5" L Max: 12" W x 18" L
Paper Weight:	Up to 30# (112gsm)
Dimensions:	33" L x 18.5" W x 22" H
Weight:	75 lbs (25kg)
Power:	120VAC 60 Hz
Safety Certifications:	CE

\* Paper weight specifications may vary.



Output conveyor with adjustable stacker wheels for neat, sequential stacking

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